

KEPITAL® F10-52D

A UV-stabilized high-viscosity grade for general injection molding
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Rheological properties

Moulding shrinkage range, parallel	2.2 %	ISO 294-4, 2577
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Typical mechanical properties

Yield strain, 50mm/min	9 %	ISO 527-1/-2
Stress at break, 50mm/min	55 MPa	ISO 527-1/-2
Nominal strain at break	42 %	ISO 527-1/-2
Flexural Modulus	2250 MPa	ISO 178
Flexural Strength	75 MPa	ISO 178
Charpy notched impact strength, 23°C	8 kJ/m ²	ISO 179/1eA
Poisson's ratio	0.391	

Thermal properties

Melting temperature, 10°C/min	165 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	90 °C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	130 E-6/K	ISO 11359-1/-2

Electrical properties

Volume resistivity	>1E16 Ohm.m	IEC 62631-3-1
Surface resistivity	>1E16 Ohm	IEC 62631-3-2
Electric strength	19 kV/mm	IEC 60243-1

Other properties

Humidity absorption, 2mm	0.2 %	Sim. to ISO 62
Density	1370 kg/m ³	ISO 1183
